

Design For Recycling

GUIDELINES for packaging

Material:

- PET-bottles
- PET-trays
- PP rigids
- PP flexibles
- PE rigids
- PE flexibles
- PS
- Paper & cardboard
- Beverage cartons
- Glass
- Steel

Aluminium



	Class A-B Full compatibility for reprocessing	Class B-C Limited compatibility for reprocessing	Non-recyclable Low (or no) compatibility for reprocessing
Main Material	aluminium	aluminium mixed with other non-ferrous metals	steel lead
Size		size <45mm (sorting > incineration)	size <20mm
Closure Systems	aluminium	plastic ferrous metals	
Labels and Adhesives	paper label	plastic label	
Inks			toxic inks (EuPIA list)
Direct Printing	engraving and direct printing		
Other Components			residues that limit the sorting product residues not allowed in the collection system