

Design For Recycling

GUIDELINES for packaging

Material:

- PET bottle
- PET tray
- PP rigid
- PP flexible
- PE rigid
- PE flexible
- PS
- Paper & cardboard
- Beverage carton
- Glass
- Steel

Aluminium



	Yes - Full compatibility	Conditional - Limited compatibility	No - Low (or no) compatibility
Main Material	Aluminium	Aluminium with other metals <5%wt Plastic <20%wt	Other metals >5%wt (e.g. steel, stainless steel, copper, lead...) Plastic > 20%wt
Size	Size > 45mm	Size <45mm	Size <20mm
Closure Systems	Aluminium	Plastic Ferrous Metals	
Labels and Adhesives	Paper Labels	Plastic Label	
Inks			Toxic inks (EuPIA list)
Direct Printing	Laser engraving and direct printing		
Other Components			Residues that limit sorting Product residues not allowed in the collection system