

# Design For Recycling

## GUIDELINES for packaging

### Material:

- PET bottle
- PET thermoform
- PP rigid
- PP flexible
- PE rigid
- PE flexible
- PS
- Paper & cardboard
- Beverage carton

### Glass

- Steel
- Aluminium



	Yes - Full compatibility	Conditional - Limited compatibility	No - Low (or no) compatibility
Main Material	Soda-lime glass		Non soda lime glass or infusible material (borosilicate, ceramics, stoneware, porcelain...)
Colours	Flint (transparent clear) Transparent green Transparent dead leaf Transparent amber	Other transparent colours (red, purple, blue...) Other dark colours that do not affect optical sorting	Opaque colours
Closure Systems	Steel Aluminium Plastic (except PVC/PVDC) Cork stopper	Other ferromagnetic or reactive to Eddy Current metals	Swing-top closure with ceramic or metal Non ferromagnetic or non reactive to Eddy Current metals (e.g. stainless steel)
Labels and Adhesives	Releasable paper Releasable plastic (except PVC/PVDC)	Non releasable label (except PVC/PVDC) that covers less than 40% of the packaging surface	Non releasable label or sleeve that covers more than 40% of the packaging surface PVC/PVDC
Inks	Inks compliant with EuPIA Exclusion Policy		Inks non-compliant with EuPIA Exclusion Policy
Direct Printing and surface treatment	Transparent coatings and surface treatments including etching Laser engraving	Opaque inks, coatings or metallization that cover less than 40% of the packaging surface	Opaque inks, coatings or metallization that cover more than 40% of the packaging surface
Other Components	Steel Aluminium Plastic (except PVC/PVDC) Cork stopper	Magnets Other ferromagnetic or reactive to Eddy Current metals Glued components	RFID tag or any electronic features PVC/PVDC Non soda-lime glass (CSP, HR...) Non ferromagnetic or non reactive to Eddy Current metals (e.g. stainless steel) Metal components that cannot be separated by overband or Eddy Current by design (e.g. sealing rings, springs, beads...)