

# Design For Recycling

GUIDELINES for packaging

## Material:

- PET bottle
- PET thermoform
- PP rigid
- PP flexible
- PE rigid
- PE flexible
- PS
- Paper & cardboard
- Beverage carton
- Glass

## Steel

- Aluminium



	Yes - Full compatibility	Conditional - Limited compatibility	No - Low (or no) compatibility
Main Material	Steel	Steel mixed with other metals <5%wt Plastic <15%wt Tin content between 0wt% and 0.2% of all metal elements 0 class deduction, Tin content between 0.2wt% and 1% of all metal elements 1 class deduction, and Tin content over 1% of all metal elements 2 class deductions	Other metals >5%wt (e.g. stainless steel, aluminium, copper, lead...) Plastic >15%wt
Size	Size > 45mm	Size <45mm	Size <20mm
Closure Systems	Steel	Plastic closure Non-steel metal	
Labels and Adhesives	Paper labels	Plastic label	
Inks			Toxic inks (EuPIA list)
Direct Printing	Laser engraving and direct printing		
Other Components			Product residues not allowed in the collection system Magnetic components