

Design For Recycling

GUIDELINES for packaging

Material:

- PET bottle
- PET thermoform
- PP rigid
- PP flexible
- PE rigid
- PE flexible
- PS
- Paper & cardboard
- Beverage carton
- Glass
- Steel

Aluminium



	Yes - Full compatibility	Conditional - Limited compatibility	No - Low (or no) compatibility
Main Material	Aluminium	Aluminium mixed with other metals < 5wt% (e.g. steel, stainless steel, copper, lead and other metallic non ferrous metals) Plastic < 20wt% Zamac	Aluminium mixed with other metals > 5wt% (e.g. steel, stainless steel, copper, lead and other metallic non ferrous metals) Plastic > 20wt%
Size	Size > 50mm	Size < 50mm	
Closure Systems	Aluminium closure	Plastic closure Ferrous metals closure	
Labels and Adhesives	Paper label	Plastic label	
Inks	Inks compliant with EuPIA Exclusion Policy		Inks non-compliant with EuPIA Exclusion Policy
Direct Printing	Laser engraving and direct printing		
Other Components			Magnetic components
Product residue			Residues that limit the sorting efficiency Product residues not allowed in the collection system High amounts of product residue (>50%) which impede the yield of reprocessing the recyclable material