

Design For Recycling

GUIDELINES for packaging

Material:

- PET bottle
- PET thermoform
- PP rigid
- PP flexible
- PE rigid
- PE flexible
- PS
- Paper & cardboard
- Beverage carton
- Glass

Steel

- Aluminium



	Yes - Full compatibility	Conditional - Limited compatibility	No - Low (or no) compatibility
Main Material	Steel Tin layer < 0.2wt%	Steel mixed with other metals < 5%wt (e.g. stainless steel, aluminium, copper, lead and other metallic non ferrous metals) Plastic < 15wt% Tin layer > 0.2wt%	Steel mixed with other metals > 5%wt (e.g. stainless steel, aluminium, copper, lead and other metallic non ferrous metals) Plastic > 15wt% Tin layer > 1wt%
Size	Size > 50mm	Size < 50mm	
Closure Systems	Steel closure	Plastic closure Ferrous metals closure	
Labels and Adhesives	Paper label	Plastic label	
Inks	Inks compliant with EuPIA Exclusion Policy		Inks non-compliant with EuPIA Exclusion Policy
Direct Printing	Laser engraving and direct printing		
Other Components			Hazardous product residues not allowed in the collection system Magnetic components